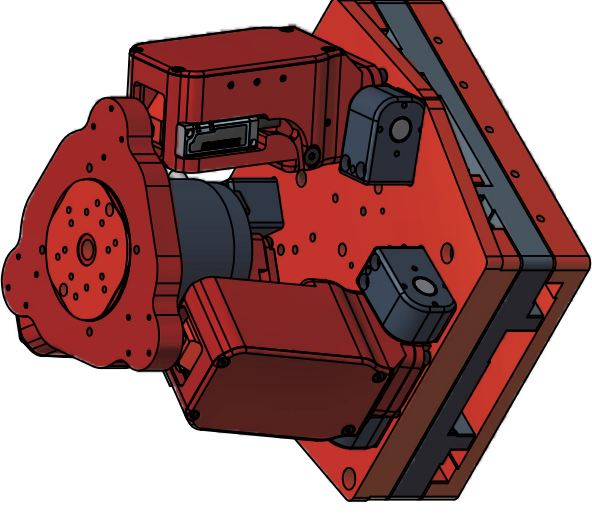




ALIO STAGE AND MOTOR SPECIFICATIONS



MODEL OPTION	UNITS	AI-HH-60XY-16Z-56R-CM "CM"=LOW FORCE XY
XY TRAVEL	mm	60
Z TRAVEL	mm	16
PITCH AND ROLL RANGE [9]	deg	+/- 10
YAW TRAVEL	deg	360 degrees continuous
MAX LINEAR VELOCITY [10]	mm/s	15
MAX ANGULAR VELOCITY (PITCH & ROLL) [10]	deg/s	20
MAX ANGULAR VELOCITY (YAW) [10]	deg/s	720
ASSEMBLY MASS	kg	5.3
X MOVING MASS	kg	4.6
Y MOVING MASS	kg	3.4
Z MOVING MASS	kg	1.0
YAW MOVING MASS	kg	0.25
YAW MASS MOMENT OF INERTIA	kg mm ²	85
MAX PAYLOAD [11]	kg	5.0
MAX CENTER OF GRAVITY HEIGHT [11,12]	mm	100
COUNTERBALANCE PRESSURE [13]	psi	--
LINEAR RESOLUTION	mm	~5
PITCH AND ROLL RESOLUTION	arc-sec	~0.02
YAW RESOLUTION	arc-sec	0.04
YAW ROTARY STAGE	Model	AI-TM-56R
XY LINEAR STAGE	Model	AI-CM-6000-XY

TRIPOD MOTOR INFORMATION		
MOTOR TYPE	--	FRAMELESS TORQUE MOTOR
MOTOR MODEL	--	032050-8Y
MAGNETIC PITCH (N-N)	deg	180
MAX VOLTAGE (LINE TO LINE) [1]	VDC	340
MAX MOTOR TEMP	°C	155
TORQUE CONSTANT	Nm/Arms	0.1
PHASE RESISTANCE (@25° C) [14]	Ohm	4.5
INDUCTANCE	mH	3.2
CONTINUOUS TORQUE [15]	Nm	0.2
CONTINUOUS CURRENT [15]	Arms	2.3
PEAK TORQUE	Nm	0.7
PEAK CURRENT	Arms	7.3
BACK EMF CONSTANT	Vrms/krpm	5.5

YAW MOTOR INFORMATION		
MOTOR TYPE	--	FRAMELESS TORQUE MOTOR
MOTOR MODEL	--	044050-EY
MAGNETIC PITCH (N-N)	deg	120
MAX VOLTAGE (LINE TO LINE) [1]	VDC	340
MAX MOTOR TEMP	°C	155
TORQUE CONSTANT	Nm/Arms	0.030
PHASE RESISTANCE (@25° C) [14]	Ohm	2.2
INDUCTANCE	mH	1.1
CONTINUOUS TORQUE [15]	Nm	0.08
CONTINUOUS CURRENT [15]	Arms	2.8
PEAK TORQUE	Nm	0.28
PEAK CURRENT	Arms	8.8
BACK EMF CONSTANT	Vrms/krpm	1.8

XY MOTOR INFORMATION		
MOTOR TYPE	--	LINEAR BRUSHLESS
MOTOR MODEL	--	C12-1
MAGNETIC PITCH (N-N)	mm	30.48
MAX VOLTAGE (LINE TO LINE) [1]	V	500
ELECTRICAL TIME CONSTANT	msec	0.14
MAX MOTOR TEMP	°C	130
MOTOR CONNECTION	--	DELTA CONNECTED
FORCE CONSTANT	N/Apk	3.5
PHASE RESISTANCE (@25° C) [2,3]	Ohm	2.9
PHASE RESISTANCE (@130° C) [2,3]	Ohm	4.2
INDUCTANCE	mH	0.6
CONTINUOUS FORCE [4]	N	10
CONTINUOUS CURRENT [4]	Apk	2.8
PEAK FORCE [5]	N	21
PEAK CURRENT [5]	Apk	6.0
BACK EMF CONSTANT	V/m/s	3.5

- Notes:
- Back EMF plus IR drop must not exceed maximum line to line voltage.
 - Resistance values do not include cable resistance. For P16 motors cable resistance adds 0.146 ohm/m for Delta connection and 0.44 ohm/m for Wye Connection.
 - Resistance values do not include cable resistance. For C12 motors cable resistance adds 0.251 ohm/m for Delta connection.
 - Continuous operating limits are based on continuous operation at maximum temperature with aluminum heat sink (300mm x 12.5mm x motor length).
 - Maximum on time at peak operating limits is 10 seconds.
 - Motor Connection type is internal to motor. All stages provided with default Delta connection unless otherwise specified.
 - All electrical specifications may vary by 12% from listed values.
 - Additional motor options are available for each stage for optimized performance as necessary per customer requirements.
 - Angular travel is measured when the Z axis is at mid-stroke and the other angle is zero degrees. Devi:
 - Maximum velocity specified is for motor in unloaded state. Stage velocity limitations vary greatly dep
 - Higher payload options available upon special request.
 - Contact ALIO technical sales for questions concerning high or offset centers of gravity.
 - Pneumatic counterbalance supply pressure listed is the estimated pressure required at the max payload.
 - Resistance values do not include cable resistance. Cable resistance adds 0.3 ohm/m.
 - Continuous operating limits are based on continuous operation at maximum temperature with aluminum heat sink (300mm x 300mm x 25mm).

ALIO INDUSTRIES PROPRIETARY INFORMATION
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TITLE
**AI-HH-(XY TRAVEL)XY-
(Z TRAVEL)Z-(R DIAMETER)R
-(OPTION)**

DRAWN	5/12/2012	
NBROWN		
CHECKED		
Tolerances: Surface Roughness: x.x ± .05 in [1.3 mm] x.xx ± .01 in [0.25 mm] x.xxx ± .005 in [0.13 mm] Angles ± 0.5°		
RMS MAX. ✓		
MATERIAL		
FINISH	SCALE	REV
SEE NOTES	0010-08040	002
	ALIO STD. TEMPLATE - REV 006	1 OF 1